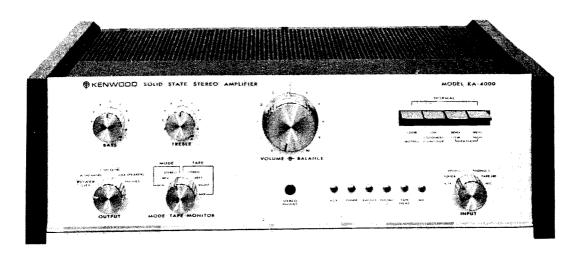


# SERVICE MANUAL

**KA-4000** 



SOLID STATE STEREO AMPLIFIER

# PARTS DESCRIPTION LIST

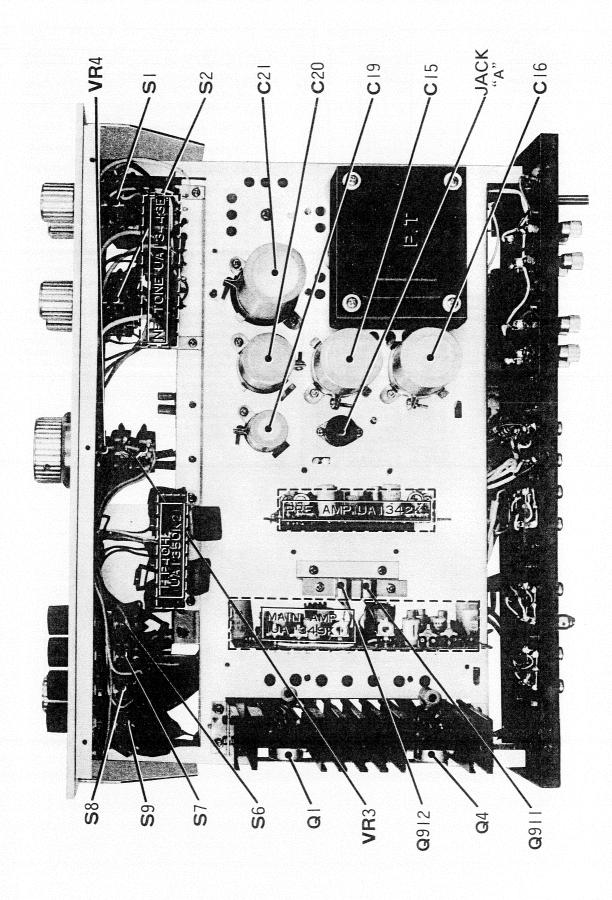
	MAIN CHA PRINTEI				
<del></del>					
-		UA13421	- T		
-		(UA1344) (UA1350)			
		(UA1349)			
Sb al			· · · · · · · · · · · · · · · · · · ·		Re-
Symbol No.	Description	on		Part No.	marks
140.	DEC	ICTORE			1770
		ISTORS			
R1, 2	Fixed Carbon Composition		±10% 1/2W		
R3, 4	Fixed Carbon Composition	100κΩ	±10% 1/2W ±10% 1/2W		
R5   R6	Fixed Carbon Composition Fixed Carbon Composition		±10% 1/2W		
R7~9	Fixed Carbon Composition		±10% 1/2W		
R10	Fixed Carbon Composition		±10% 1/2W		
R11~18	Fixed Carbon Composition	$3.9k\Omega$	±5% 1/2W		
R19 ~ 26	<b>Fixed Carbon Composition</b>	$3.3k\Omega$	±5% 1/4W		
R27~34	Fixed Carbon Composition	5.6kΩ			
R35 ~ 42	Fixed Carbon Composition	7.5kΩ			
R43 ~ 50	Fixed Carbon Composition	12kΩ	±5% 1/4W		
R51 ~ 58 R59, 60	Fixed Carbon Composition Insulated Carbon Film		±5% 1/4W   ±10% 1/2W		
R61, 62	Insulated Carbon Film		±5% 1/4W		
R63, 64	Fixed Carbon Composition		±10% 1/4W		
R65, 66	Insulated Carbon Film	82kΩ	±5% 1/4W		
R67, 68	Fixed Carbon Composition		±10% 1/2W		
R71, 72	Insulated Carbon Film		±5% 1/4W		
R73, 74	Insulated Carbon Film	820Ω	±5% 1/4W		
R75 ~ 78   R79. 80	Wire Wound Fixed Carbon Composition		±10% 1W ±10% 2W		
R81, 82	Fixed Carbon Composition	4.7Ω	±10% 1/2W		
R83	Fixed Carbon Composition		±10% 1/2W		
R84, 85	Fixed Carbon Composition		±10% 1/2W		
R86, 87	Fixed Carbon Composition	470Ω	±10% 1/2W		
R88	Fixed Carbon Composition	$4.7k\Omega$	±10% 1/2W		
R89	Fixed Carbon Composition		±10% 1/2W		
R90	Resin Coated Wire Wound		±5% 4W		
R91	Fixed Carbon Composition		±10% 1/2W		
R92, 93 R94	Fixed Carbon Composition Fixed Carbon Composition		±10% 1/2W ±10% 1/2W		
R95	Fixed Carbon Composition	560Ω	±10% 1/2W		
R96, 97	Fixed Carbon Composition	18kΩ	±10% 1/2W		
R100	Fixed Carbon Composition	150Ω	±10% 1/2W		
R101~104	Fixed Carbon Composition	100kΩ	±10% 1/2W		
	CAPA	ACITOR	S		
C1, 2	Mylar	0.22µF	±20%		
C3, 4		0.0022µF			
C5, 6	Electrolytic Tubular	3.3µF	16WV	1	
C7, 8		0.22µF	±20%	ŀ	
C9, 10	•	0.47µF	±20%		
C11, 12	•	0.056µF	±20%		
C13, 14 C15, 16	•	0.018µF	±20% 50 W∨		
C15, 16 C17, 18		2200μF 0.22μF	50 WV ±20%	1	1
C19		0.22μ1 1000μF	25WV	1	
C20		1000µF	50WV		
C21		2200µF			
C22		0.02µF	±20%		
C23		0.01µF	±20%	1	!
C24, 25 C26	•	100μF 0.02μF	25WV ±20%		
720				1	L
	POTENT	INVINE	EU9		
VR3, 4	VOLUME 50kΩ (B) x 2,	0		R11-4006-05	
	BALANCE 50kΩ (G) 3			1	L
	TRANSISTORS/E	DIODE/T	HERMISTO	RS	
Q1 ~4	2SC793 Power Amp.				1
D1	SPN-02 Rect.				
TH1, 2	SDT-1000L or 5T-41L			L	<u> </u>
	SW	ITCHES			
S1, 2	Rotary SW F-2 · 2 · 11 (BA	SS, TRE	BLE)	S04-2021-05	
S3	Rotary SW F-4 11 6 (SE			S04-4010-05	1
S4	Rotary SW F-2 · 4 · 7 (MC	DDE/TAP	E MONITOR)	S04-2022-05	1
S6 ~ 9			OUDNESS,	S38-5003-05	1
I	High FILTER 8kHz, BA FILTER 80Hz)	LANCE,	Low		

Symbol No.	Description	Part No.	Re- marks
140.	MISCELLANEOUS		
- 1	Case	A01-0070-03	
-	Chassis	A10-0119-01	
-	Panel	A10-0221-02	
-	Sub-Panel	A22-0049-02 A40-0035-03	
_	Sole-Plate Jewel	B08-6006-00	
P. L.	Pilot Lamp x 6	B30-0029-05	
	Certification	B42-0009-02	
-	Name Plate (TEST POINT)	B42-0117-04	
-	Name Plate (INSTRUCTION)	B42-0163-04	
	UL AC Socket (Black) x 2	B46-0010-00 E02-0207-05	
_	Transistor Holder x 4 5P Connector Socket	E05-0501-05	
_	Consent (4P)	E06-0104-05	
-	Short Plug	E07-0404-05	,
-	Connector (18P) x 2	E10-1804-05	
J	US Jack	E11-0023-05	
J	Pin Jack (1P)	E13-0201-04 E13-0205-05	
J	Pin Jack (2P) x 2 Pin Jack (4P) x 4	E13-0404-05	
_	Pin Plug	E14-0101-05	1
-	Short Pin Plug x 6	E14-0107-05	
-	P. L. Socket x 6	E15-0010-05	
-	T shape Terminal Board	E20-0609-05	
_	Lug x 2 Lug x 5	E22-0206-05	
_	Short Pin x 2	E30-0093-05	] [
_	Radiator	F01-0046-03	
-	Lamp Cover x 6	F07-0011-04	
-	Shield Plate	F10-0069-04	
-	Shield Plate	F10-0070-04 F19-0033-03	
-	Case Patch Board Case Patch Board	F19-0033-03	
_	Corrugated Cardboard Case	H01-0039-13	
_	Polyethrene Form Fixture	H10-0048-03	
_	Polyethrene Form Fixture	H10-0049-03	
-	Buffer Fixture	H10-0052-03	
-	Polyethrene Cover (420 x 140 x 290)	H20-0010-03	1
-	Polyethrene Bag	H25-0007-04	1 6
_	Protection Bag Legs x 4	J02-0010-04	1
_	Diode Holder	J21-0122-04	
_	Amp-Holder	J21-0192-04	1
-	Radiator Angle x 2	J21-0415-04	
_	Pin Jack Holder x 2	J21-0437-04	ļ <b>I</b>
_	Metal Fittings (for jewel) x 6	J21-0438-04 J21-0545-04	
_	Thermistor Holder Boss x 4	J32-0081-04	
_	Knob (BASS, TREBLE, OUTPUT, INPUT,	K20-0054-04	ļ l
	MODE/TAPE MONITOR) 23¢	1	
-	Knob (VOLUME) 38φ	K20-0066-04	
_	Knob (BALANCE) 44¢	K20-0071-04	
-	Decorated Screw x 4	N08-0003-04 N08-0094-05	,
_	Decorated Screw x 6 Hexagon Nut (N3-F-ISO)	N10-2030-1	1 1
	Speed Nut	N14-0018-04	
-	Flat Head Washer	N15-1040-1	네
-	Inter Lock Washer (KW19-S) x 2	N17-1090-4	
-	Pan Head Screw ( P3 x 6-F-ISO) x 15	N30-3006-11	
_	Black Pan Head Screw (⊕ P3 x 6-F · K) x 13 Pan Head Screw (⊕ P3 x 8-F-ISO) x 8	N30-3006-11 N30-3008-1	
_	Black Pan Head Screw ( P3 x 8-F-ISU) x 8	N30-3008-1	
-	Pan Head Screw ( P3 x 10-F) x 2	N30-3010-1	t l
<b> </b>	Pan Head Screw ( P3 x 12-F-ISO) x 8	N30-3012-1	1
<b> </b>	Black Pan Head Screw (⊕ P3 x 12-F · K) x 2	N30-3012-1	1
-	Pan Head Screw (P4 x 6-F-ISO) x 2	N30-4006-1	
-	Pan Head Screw (P3 x 6-F-ISO) x 2	N32-3004-1 N32-3006-1	
l_	Pan Head Screw (P4 x 6-F-ISO) x 11 Black Truss Screw (T3 x 6 x B) x 6	N34-3006-2	
<u>-</u>	Tapping Screw (13 x 6 x 6) x 6	N51-3006-1	
<b> </b>	Tapping Screw (© TM3 x 10-F) x 6	N51-3010-1	
<b> </b> -	Tapping Screw (⊕ TM4 x 6-F) x 8	N51-4006-1	1
-	Tapping Screw (⊕ TM4 x 10-F) x 4	N51-4010-1	
	Tinned Wire (0.8φ, 0.45 m)	001-0801-0	
[-	Tinned Wire (1.2φ, 0.3 m)	001-1201-0	
1_	P. V. C. Insulating Wire (Red, 0.8¢, 0.3 m) P. V. C. Insulating Wire (Yellow, 0.8¢, 0.3 m)	010-8441-0	
_	P. V. C. Insulating Wire (Vellow, 0.8¢, 0.3 m)	010-8991-0	
L			<del></del>

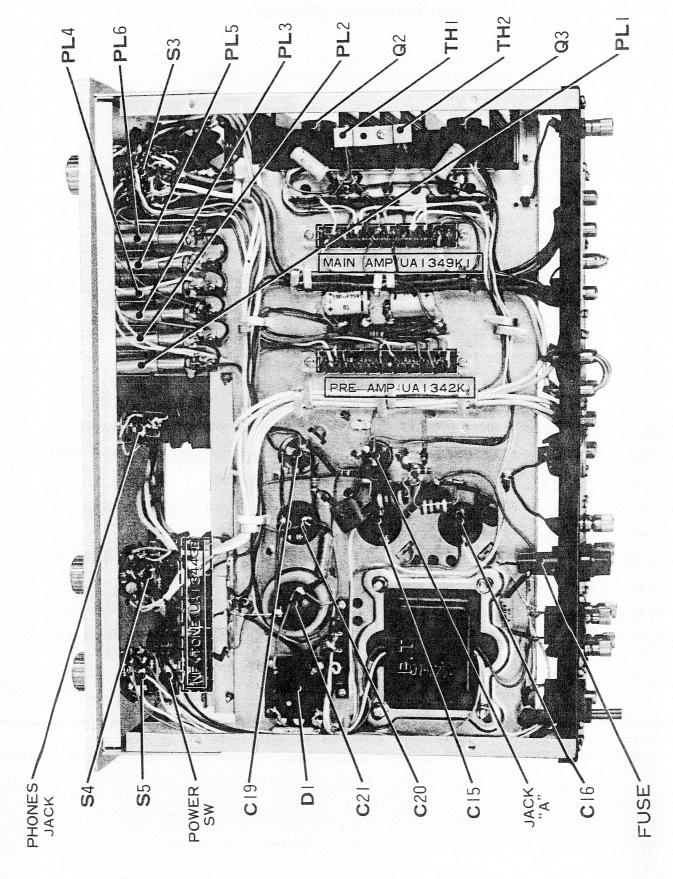
# PARTS DESCRIPTION LIST

Symbol No.	Description		Part No.	Re- marks
	Vinyl Tube (1¢, 0.15 m)		212-1012-00	
I	Vinyl Tube (8¢, 0.55 m)		212-3004-00	
_	Vinyl Tube (6¢, 0.18 m)		212-6002-00	
-	Insulating Sleeve (5.5 m)		352-1502-00	
- ,	insulating Sleave (5.5 in)		332 1332 33	
_	Back Panel	(U, M)	A23-0139-02	
_	Back Panel	(S, X)	A23-0137-02	
l	Back Panel	(E)	A23-0135-02	
_	Back Panel	(W)	A23-0140-02	
_	Name Plate (for Destination)	(U, M, W)	B40-369-04	
l _	Name Plate (for Destination)	(E)	B40-0277-04	
_ '	Name Plate (for Destination)	(S, X)	B40-370-04	
l _	Name Plate (for Fuse)	(E, W)	B40-0289-04	
l _	Name Plate (SEV standard)	(E)	B40-0293-04	
1_	Name Plate (SEV standard)	(W)	B42-0024-04	
l _	Name Plate (earth lug)	(E, W)	B44-0001-04	
-	Warranty Card	(U)	B46-0013-00	1
-	Warranty Card	(U)	B46-0022-00	
	Schematic Diagram	(U, E)	B52-0060-00	i
l _	Schematic Diagram	(M,W,X,S)	B52-0066-00	
l _	Instructions		B58-0003-00	
l _	Instructions (for AC power Selector)	(S, X)	B58-0071-00	
l	Instructions (for AC power Selector)	(E)	B58-0090-00	
_	Instructions (for AC power Selector)	(U,M,W)	858-0101-00	
l –	Address Card	(U)	B59-0018-00	
l –	Switch Stopper	(U,M,S,X,W)	D32-0022-04	ŀ
- - - -	Plug	(E, W)	E05-0203-05	
l –	Terminal (for GND) x 9	(U,M,S,X)	E21-0118-05	
l _	Terminal (for GND) x 10	(E, W)	E21-0118-05	
l –	Earth Lug	(E, W)	E22-0108-04	
l –	AC Cord (with Plug)	(U, M)	E30-0046-05	ļ
l –	AC Cord (with Plug)	(X)	E30-0047-05	
	Fuse Holder	(U, M, S, X)	J13-0007-05	•
l –	Fuse Holder	(E, W)	J13-0012-00	
_	L shape Metal Fittings	(E, W)	J21-0166-04	
1 –	AC Cord Bushings	(S, X)	J41-0003-05	
I –	AC Cord Bushings	(U,M,E,W)	J41-0006-00	1
P. T.	Power Transformer	(U,M,E,W)	L03-0025-05	il

th Power SW (F·1·4·5) th Power SW (F·1·4·5) AC power Selector) ) ted Wire (Red, 0.5\phi, 5, ted Wire (Yellow, 0.5\phi,	(E, W) (U,M,S,X,W) (X) 5m) (S, X, E, M)	L04-0020-05 \$05-2002-05 \$04-1017-05 \$31-2004-05 W12-0305-05 010-5222-00	
th Power SW (F·1·4·5) th Power SW (F·1·4·5) AC power Selector) ) ted Wire (Red, 0.5 $\phi$ , 5, ted Wire (Yellow, 0.5 $\phi$ ,	(U,M,S,X) (E, W) (U,M,S,X,W) (X) 5m) (S, X, E, M) , 2m)	S04-1017-05 S31-2004-05 W12-0305-05 010-5222-00	
th Power SW (F·1·4·5) AC power Selector) ) ited Wire (Red, 0.5¢, 5,ted Wire (Yellow, 0.5¢,	(E, W) (U,M,S,X,W) (X) 5m) (S, X, E, M) , 2m)	S31-2004-05 W12-0305-05 010-5222-00	
AC power Selector) ) ited Wire (Red, 0.5¢, 5,5 ited Wire (Yellow, 0.5¢,	(U,M,S,X,W) (X) 5m) (S, X, E, M) . 2m)	W12-0305-05 010-5222-00	
) ited Wire (Red, 0.5¢, 5, ited Wire (Yellow, 0.5¢,	(X) 5m) (S, X, E, M) 2m)	010-5222-00	
ted Wire (Red, 0.5φ, 5, ted Wire (Yellow, 0.5φ,	(S, X, E, M) 2m)		
ited Wire (Yellow, 0.5φ,	(S, X, E, M) 2m)	010.5442-00	
ited Wire (Yellow, 0.5φ,	2m)	010.5442.00	
		010-3442-00	
ted Wire (Blue, 0.5¢, 2,			
	4m)	010-5562-00	
	(S.X.E.W)		
ted Wire (White, 0.5¢, 3		010-5992-00	
	(S,X,E,W)		
		010-8001-00	
	3m) (U.M)	010-8221-00	
ted Wire (White, 0.5¢. 3	3.8m) (U.M)	010-6991-00	Ì
ted Wire (Black 0.86.3	3.5m) (U.M)	011-6001-00	
		011-6221-00	
ted Wire (Yellow, 0.5d)			
ted Wire (White, 0.5¢, 2	2.4m) (U.M)	011-6661-00	
		032-0201-05	
	n) (S, X, E, W)	050-1101-05	
		050-1401-05	1
		İ	1
ielded Wire (Blue, 2m)		050-1601-05	ļ
		050-1802-05	
		051-1101-05	
		051-1405-05	
		051-1601-05	1
		051-1801-05	1
	nted Wire (Red, 0.8¢, 0.5¢, sted Wire (White, 0.5¢, 5.5ted Wire (Black, 0.8¢, 5.5ted Wire (Red, 0.5¢, 5.5ted Wire (Yellow, 0.5¢, 1.5ted Wire (White, 0.5¢, 1.5ted Wire (White, 0.5¢, 1.5telded Wire (Brown, 1.5telded Wire (Yellow, 2.5telded Wire (Grey, 0.5telded Wire (Grey, 0.5telded Wire (Blue, 2.6telded Wire (Blue, 2.6telded Wire (Grey, 0.5telded Wire	nted Wire (Black, 0.8¢, 3.5m) (S,X,E,W)  Inted Wire (Red, 0.8¢, 0.3m) (L,M) Inted Wire (White, 0.5¢, 3.8m) (L,M) Inted Wire (Black, 0.8¢, 3.5m) (L,M) Inted Wire (Black, 0.8¢, 3.5m) (L,M) Inted Wire (Red, 0.5¢, 5.5m) (L,M) Inted Wire (Red, 0.5¢, 2.4m) (L,M) Inted Wire (White, 0.5¢, 2.4m) Intelded Wire (Brown, 1m) (S,X,E,W) Intelded Wire (Brown, 1m) (S,X,E,W) Intelded Wire (Blue, 2m) Intelded Wire (Blue, 2.6m) Intelded Wire (Blue, 2.6m) Intelded Wire (Blue, 2.6m) Intelded Wire (Blue, 2.6m) Intelded Wire (Brown, 1m) Intelded Wire (Brown, 1m) Intelded Wire (Blue, 2.6m) Intelded Wire (Blue, 2.6m) Intelded Wire (Brown, 0.5m) Intelded Wire (Brown, 0.5m) Intelded Wire (Blue, 2.6m) Intelded Wire (Blue, 2.6m) Intelded Wire (Brown, 0.5m) Intel	10-8001-00 (S,X,E,W) (Mitted Wire (Red, 0.8¢, 0.3m) (S,X,E,W) (Mitted Wire (White, 0.5¢, 3.8m) (U,M) (Mitted Wire (Black, 0.8¢, 0.5m) (U,M) (Mitted Wire (Red, 0.5¢, 5.5m) (U,M) (Mitted Wire (Red, 0.5¢, 5.5m) (U,M) (Mitted Wire (Yellow, 0.5¢, 2.4m) (U,M) (Mitted Wire (White, 0.5¢, 2.4m) (U,M) (Mitted Wire (Brown, 1m) (S,X,E,W) (Mitted Wire (Brown, 1m) (S,X,E,W) (Mitted Wire (Blue, 2m) (S,X,E,W) (Mitted Wire (Blue, 2m) (S,X,E,W) (Mitted Wire (Brown, 1m) (U,M) (Mitted Wire (Blue, 2.6m) (U,M) (Mitted Wire (Blue,



# CHASSIS BOTTOM VIEW



### **ALIGNMENT PROCEDURE**

### TEST EQUIPMENT REQUIRED

The following are needed to Completely test and align KA-4000.

- \* Vacuum-Tube Voltohmmeter (100 mV DC scale)
- \* Audio Vacuum-Tube Voltmeter
- \* Oscilloscope (Flat to 100kHz Minimum)
- \* Audio (Sine-wave) Generator
- \* Intermodulation Distortion Analyzer
- \* Harmonic Distortion Analyzer
- \* Line Voltage Autotransformer or Voltage Regulator
- \* 2-Load Resistors, 4 or 8 ohm, 80 Watts
- \* 2-Full Range Speakers for Listening Tests
- \* Stereo Source-Turntable or Tape Recorder for Listening Tests
- \* Soldering Iron with Small Tip Fully Insulated from Power Line

### ADJUSTING THE EQUALIZERS

### PHONO (RIAA) PRE AMP BLOCK (UA1342K)

With the input at PHONO 1 LEFT-CH (RIGHT-CH), set the selector at PHONO 1.

With the output at TAPE REC LEFT-CH (RIGHT-CH), set main VR to zero (0).

Adjust input level at input frequency of 1000 Hz.

Then set output at 316 mV. Assuming the value at this point to be 0 dB, switch the input frequency to 30 Hz and set LEFT-CH/VR504 (RIGHT-CH/VR503) to +18.6 dB.

### TAPE HD (NAB) PRE AMP BLOCK (UA1342K)

Place input to TAPE HD LEFT-CH (RIGHT-CH) and set selector to TAPE HD.

With output at TAPE REC LEFT-CH (RIGHT-CH), set main VR to zero (0).

Adjust input level at input frequency of 1000 Hz and set output to 316 mV.

At this point where the value is 0 dB, switch the input frequency to 10 kHz and set LEFT-CH/VR502 (RIGHT-CH/VR501) to -10.0 dB.

### ADJUSTING THE CENTER VOLTAGE

Connect DC voltmeter to capacitor C15/LEFT-CH (C16/RIGHT-CH), across the positive terminal  $(2,200\mu F)$  and the grounding.

Adjust the VR904/LEFT-CH (VR903/RIGHT-CH) of MAIN AMP BLOCK "UA1349K1" to 34 V.

### **ALIGNMENT PROCEDURE**

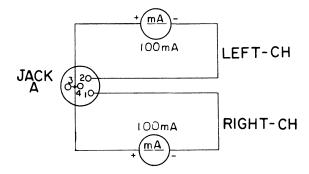
### ADJUSTING THE CURRENT WITHOUT SIGNAL

Without input and AC power supply remove plug A. Then Connect 3 and 4 of jack A and Connect a DC ammeter of 100 mA range across these terminals and 1 (RIGHT-CH) and 2 (LEFT-CH).

Increase AC power gradually from 0 V.

Making sure that the needle of the ammeter does not

swing fullscale, adjust the VR906/LEFT-CH (VR905/RIGHT-CH) of the MAIN AMP BLOCK "UA1349K1" to set the reading at 30 mA when it is AC 117 V. However, in this case be sure to allow 3 minutes aging and to reset to guard against fluctuation in current.



### PROTECTION ADJUSTMENT PROCEDURES

With an input at AUX, selector switch at AUX, mode switch at STEREO VR MAX, TONE at FLAT, each lever switch at normal, and the connected load to be 4 ohm, gradually increase the input of 1 kHz until the waveforms are clipped, while observing the waveform with the oscilloscope.

At this point, set VR902 in case of UA1349K1 LEFT-CH and VR901 in case of RIGHT-CH so that the waveforms

show fluctuation.

For the sake of good order, repeat lowering and increasing the input to make sure whether any fluctuation is noted in the waveforms before or after the clipping points with the contact load changed to 8 ohms.

The waveforms on the oscilloscope should show iterative effect in case the terminals of the load are shortcircuited.

# PROCEDURE FOR REPLACING OUTPUT TRANSISTOR

### Symptoms:

- A. When there is load hum at the speakers.
- B. When there is no output at all.
- C. When you cannot get rated output.

### Replacing Method:

Replace all the four transistors, 2SC 793 (Toshiba) B-170003 (Bendix), 2N3055 (RCA.).

### Adjusting procedures:

Connect dummy load to output terminals, and connect to the oscilloscope input in parallel. Set audio generator at 200 mV, 1000 Hz and connect to the AUX terminals.

Advance the front panel volume control until the sinewave just begins to clip on the oscilloscope. Adjust DC balance control VR906 (LEFT) or VR905 (RIGHT) on the printed circuit board "UA1349K1" until clipping is symmetrical.

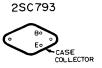
### Testing procedures:

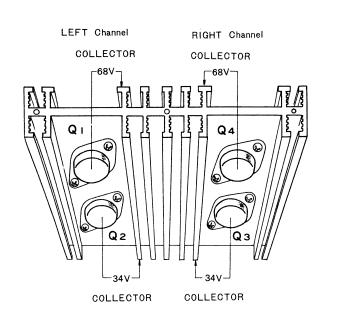
Until replacement is completed, do not operate the set the unit without first testing. Perform the test according to the following procedures.

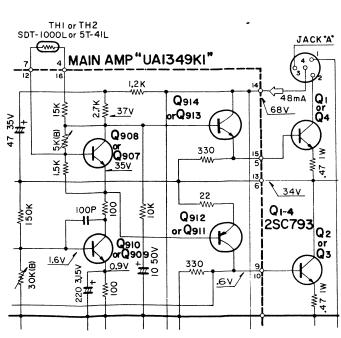
- 1. Using variable transformer, lower the AC line voltage to approximately 30 V.
- 2. Using a tester, measure the voltage between the chassis and collector of the power transistor Q2 or
  - If a tester indicates approximately 34 V, it is normal.
- 3. Also measure the voltage between the chassis and collector of the power transistor Q1 or Q4.

  If a tester indicates approximately 68 V, it is normal.

### **BOTTOM VIEW OF TRANSISTOR**

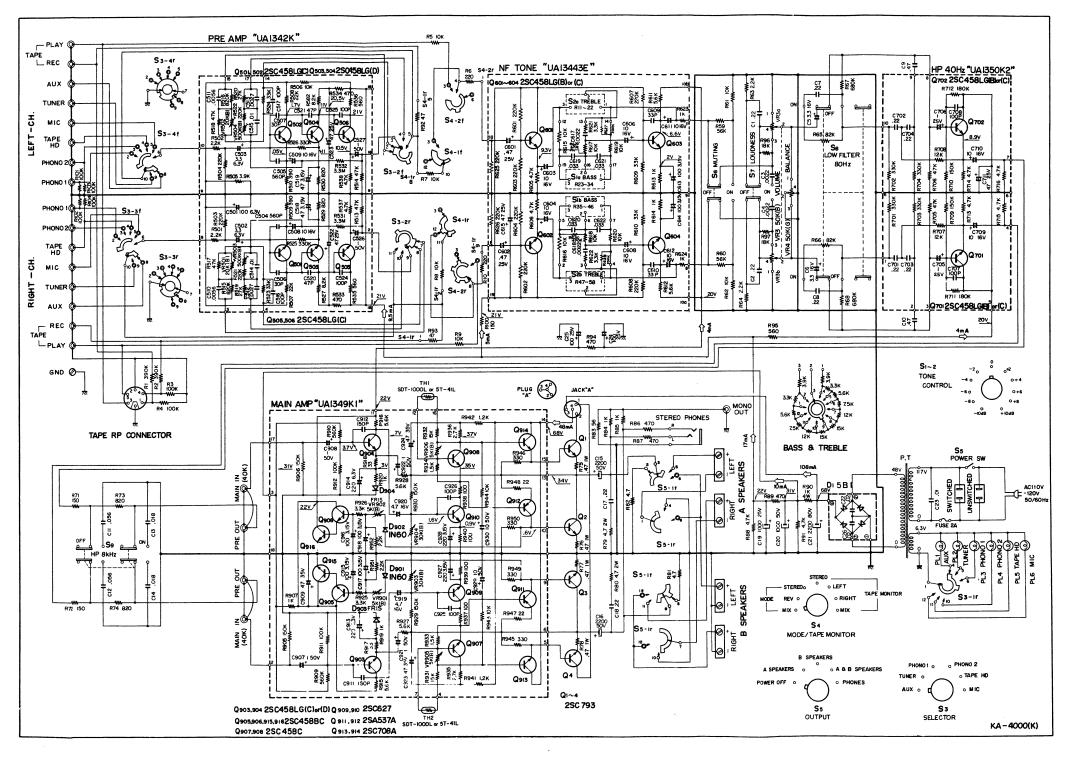






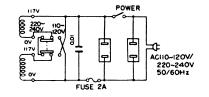
6

### **SCHEMATIC DIAGRAM**

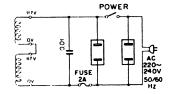


# POWER TRANSFORMER ARRANGEMENTS

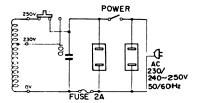
For AC 110-120 V / 220-240 V Sets



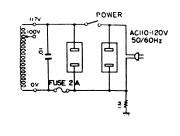
For AC 220-240 V Sets



For AC 230 V / 240-250 V Sets



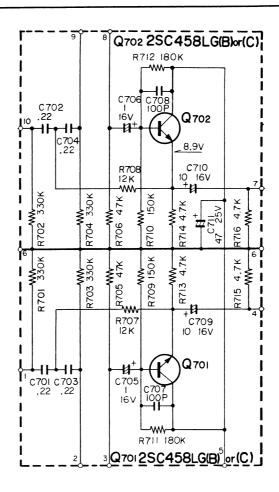
For Sets sold in Canada



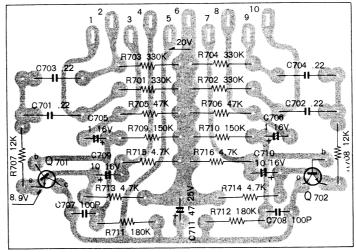
NOTE: We reserve the right to make modifications in this model in accordance with technical developments.

SCHEMATIC DIAGRAM .





### SEALED CIRCUIT ASSEMBLIES-PHANTOM VIEWS -



 $Q_{\,701,\,702}$  2SC458LG(B) or (C)



### PARTS DESCRIPTION LIST -

Symbol No.	De	scription			Part No.	Remarks
			RESISTO	RS		c
R701 ~ 704	Insulated Carbon Film	330kΩ	±10%	1/4W		,
R705, 706	Insulated Carbon Film	$47k\Omega$	±10%	1/4W		
R707, 708	Insulated Carbon Film	12k $\Omega$	±10%	1/4W		
R709, 710	Insulated Carbon Film	150k $\Omega$	±10%	1/4W		
R711, 712	Insulated Carbon Film	180k $\Omega$	±10%	1/4W		
R713~716	Insulated Carbon Film	4.7kΩ	±10%	1/4W		
		C	APACITO	ORS		
C701 ~ 704	Mylar	0.22µF	±10%			
C705, 706	Electrolytic Tubular	1μF	16WV			
C707, 708	Ceramic	100pF	±10%			
C709, 710	Electrolytic Tubular	10μF	16WV			
C711	Electrolytic Tubular	47μF	25WV	•		
		TF	RANSIST	ORS		
Q701, 702	2SC458LG (B) or (C)					
		MIS	CELLAN	EOUS		
-	Printed Circuit Board				S23-205	
-	L Type Metal Fittings x 2				A4986	
-	Screw (⊕ P3 x 6-F-ISO) x 2				N30-3006-11	
-	Terminal				N4085	
-	Terminal				N4086	
-	Vinyl Tube	1 $\phi$ (0.02 m	٦)		W07-01Z	
	•					
		1				
	g.					
	•					



### SCHEMATIC DIAGRAM -

**BOTTOM VIEW OF TRANSISTORS** 

2SC627 2SA537A 2SC708A

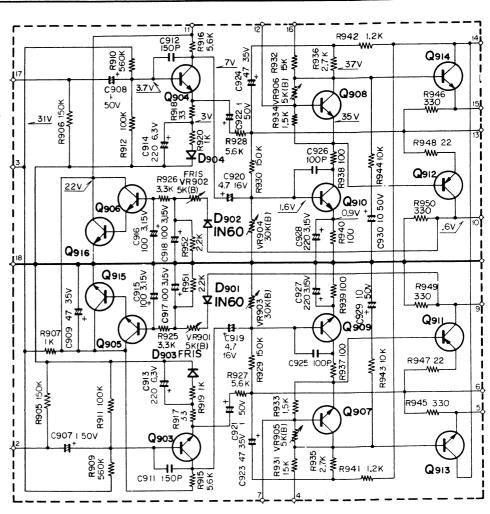
CASE COLLECTOR

2SC281 (B) or (C)

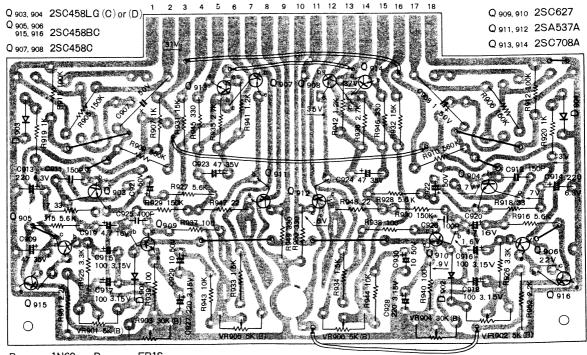


2SC458C 23C458B, C 2SC458LG (C) or (D)





### SEALED CIRCUIT ASSEMBLIES-PHANTOM VIEWS



D<sub>901</sub>, 902 1N60 D 903, 904 FR1S

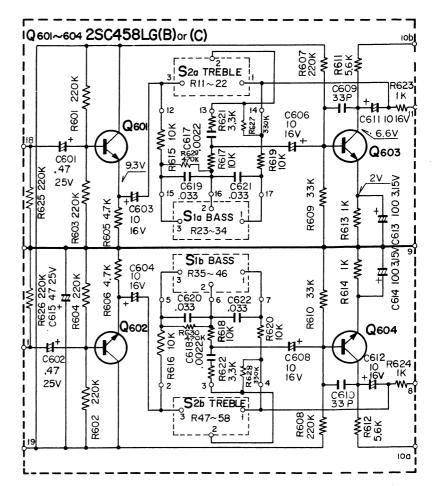


### PARTS DESCRIPTION LIST \_\_\_\_

Symbol No.		Description			Part No.	Remarks
			RESISTOR	S		
R905, 906	Insulated Carbon Film	150kΩ	±10%	1/4W		
R907	Fixed Carbon Composition	1kΩ	±10%	1/2W		
R909, 910	Insulated Carbon Film	560k $\Omega$	±10%	1/4W		
R911, 912	Insulated Carbon Film	100k $\Omega$	±10%	1/4W		
R915, 916	Insulated Carbon Film	5.6k $\Omega$	±10%	1/4W		
R917, 918	Insulated Carbon Film	$33\Omega$	±5%	1/4W		
R919, 920	Insulated Carbon Film	1kΩ	±10%	1/4W		
R925, 926	Fixed Carbon Composition	$^{\prime}$ 3.3k $\Omega$	±10%	1/2W		
R927, 928	Insulated Carbon Film	5.6kΩ	±5%	1/4W		
R929, 930	Insulated Carbon Film	150kΩ	±10%	1/4W		
R931, 932	Fixed Carbon Composition	15kΩ	±10%	1/2W		
R933, 934	Fixed Carbon Composition	1.5kΩ	±10%	1/2W		
R935, 936	Fixed Carbon Composition	2.7kΩ	±10%	1/2W		
R937~940	Fixed Carbon Composition	100Ω	±10%	1/2W		
R941, 942	Fixed Carbon Composition	1.2kΩ	±10%	1/2W		
R943, 944	Fixed Carbon Composition	10kΩ	±10%	1/2W		
R945, 946	Fixed Carbon Composition	330Ω	±10%	1/2W		
R947, 948	Fixed Carbon Composition	22Ω	±10%	1/2W		
R949, 950	Fixed Carbon Composition	330Ω	±10%	1/2W		
R951, 952	Fixed Carbon Composition	2.2kΩ	±10%	1/2W		1
		C	APACITOR	S		
C907, 908	Electrolytic Tubular	1μF	50WV			
C909	Electrolytic Tubular	47μF	35WV	İ		
C911, 912	Ceramic	150pF	±10%			
C913, 914	Electrolytic Tubular	220µF	6.3WV			
C915~918	Electrolytic Tubular	100μF	3.15WV			
C919, 920	Electrolytic Tubular	4.7μF	16WV			
C921, 922	Electrolytic Tubular	1μF	50W∨	I		
C923, 924	Electrolytic Tubular	47μF	35WV			
C925, 926	Ceramic	100pF	±10%			
C927, 928	Electrolytic Tubular	220µF	3.15WV			
C929, 930	Electrolytic Tubular	10μF	50WV	l		
		POTI	ENTIOMETE	RS		
VR901,902	5kΩ (B)				R10-70	
VR903,904	30kΩ (B)				R10-76	
VR905,906	5kΩ (B)		***************************************		R10-70	
		TRAN	ISISTORS/D	IODES		
Q903, 904	2SC458LG (C) or (D)					
Q905, 906	2SC458BC					
Ω907, 908	2SC281 (B) or (C)					
Q909, 910	2SC627					
Q911, 912	2SA537A					
Q913, 914	2SC708A					
D901, 902	1N60					
D903, 904	FR1S					
		MIS	CELLANEC	US	·	
	Printed Circuit Board				S23-188	
_	Vinyl Tube 1	$1.0\phi$ (0.2m)	)		W07-014	
_	P. V. C. Insulated Wire (	Red) (0.3m)			W32-52	
_	Tinned Wire (	$0.8\phi$ (0.05n	n)		W03-08	
				1		

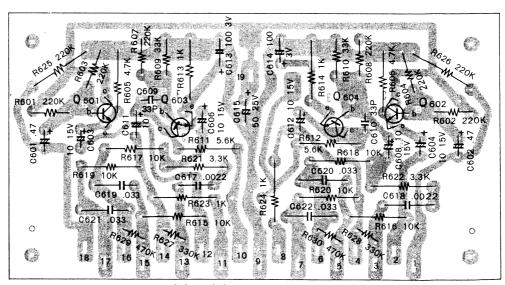


SCHEMATIC DIAGRAM .



BOTTOM VIEW OF TRANSISTOR 2SC 458LG (B) or (C) C E

### SEALED CIRCUIT ASSEMBLIES-PHANTOM VIEWS



Q 601~Q 604 2SC458LG (C) or (B)



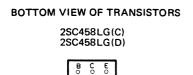
### PARTS DESCRIPTION LIST -

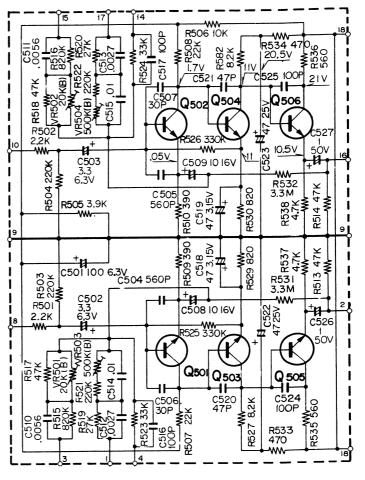
Symbol No.		Description	on			Part No.	Remarks
R601 ~ 604	Carbon Film Coated	220kΩ	±10%	1/4W	(low noise)		
R605, 606	Insulated Carbon Film	4.7k $\Omega$	±10%	1/4W			
R607, 608	Carbon Film Coated	220kΩ	±10%	1/4W	(low noise)		
R609, 610	Carbon Film Coated	33kΩ	±10%	1/4W	(low noise)		
R611, 612	Insulated Carbon Film	5.6k $\Omega$	±10%	1/4W			
R613, 614	Insulated Carbon Film	1kΩ	±10%	1/4W			
R615, 616	Insulated Carbon Film	10kΩ	±5%	1/4W			
R617, 618	Insulated Carbon Film	10kΩ	±10%	1/4W			
R619, 620	Insulated Carbon Film	10kΩ	±5%	1/4W			
R621, 622	Insulated Carbon Film	$3.3$ k $\Omega$	±10%	1/4W			
R623, 624	Insulated Carbon Film	1kΩ	±10%	1/4W			
R625, 626	Insulated Carbon Film	220kΩ	±10%	1/4W			
R627, 628	Insulated Carbon Film	330k $\Omega$	±10%	1/4W			
R629, 630	Insulated Carbon Film	470k $\Omega$	±10%	1/4W			
			CAPA	CITO	RS		
C601, 602	Aluminum Solid	0.47μF	25WV				
C603, 604	Electrolytic Tubular	10μF	16WV				
C606, 608	Electrolytic Tubular	10μF	16WV				
C609, 610	Ceramic	30pF	±10%				
C611, 612	Electrolytic Tubular	10μF	16WV				
C613, 614	Electrolytic Tubular	100μF	3.15WV				
C615	Electrolytic Tubular	47μF	25WV				
C617, 618	Mylar	0.0022μF	±10%				
C619~622	Mylar	0.033μF	±10%				
			TRANS	SISTO	RS		
Q601, 602	2SC458LG (B) or (C)						
Q603, 604	2SC458LG (B) or (C)						
2000, 001	200 (0020 (0) 0. (0)		MISCELI	ΔNF	DUS.		
			MIOCEL			000,400	
_	Printed Circuit Board	_				S23-182	
_	L Type Metal Fittings x 2					A4985	
_	Screw ( P3 x 6-F-ISO)	x 2				N30-3006-11	
_	Terminal	1 + 10 OF				N4085	
_	Vinyl Tube	$1\phi$ (0.05 m)	,				



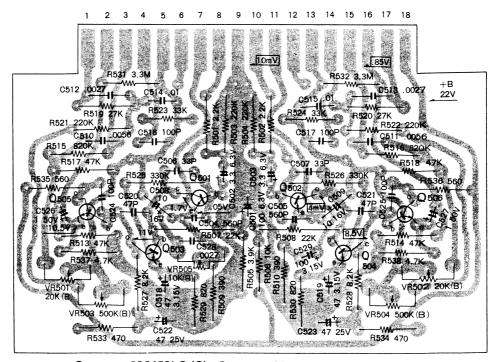
# PRE AMP (UA 1342K) SECTION

SCHEMATIC DIAGRAM -





### SEALED CIRCUIT ASSEMBLIES-PHANTOM VIEWS



(Note: Voltages as shown in mean signal voltages.)



### PARTS DESCRIPTION LIST -

Symbol No.		Description	Part No.	Remarks						
			<u> </u>							
R501, 502 Insulated Carbon Film 2.2kΩ ±10% 1/4W										
R501, 502	Insulated Carbon Film	2.2kΩ	±10%	1/4W						
R505	Insulated Carbon Film	3.9kΩ	±10%	1/4W						
R506	Insulated Carbon Film	10kΩ	±10%	1/4W						
R507, 508	Insulated Carbon Film	22kΩ	±5%		(low noise)					
R509, 510	Insulated Carbon Film	390Ω	±5%	1/4W	(1011 110130)					
R513, 514	Insulated Carbon Film	47kΩ	±10%	1/4W						
R515, 516	Fixed Carbon Composition	820kΩ	±5%	1/2W						
R517, 518	Insulated Carbon Film	47kΩ	±10%	1/4W						
R519, 520	Insulated Carbon Film	27kΩ	±5%	1/4W						
R521, 522	Insulated Carbon Film	220kΩ	±10%	1/4W						
R523, 524	Insulated Carbon Film	33kΩ	±5%	1/4W						
R525, 526	Carbon Film Coated	330kΩ	±5%		(low noise)					
R527, 528	Insulated Carbon Film	8.2kΩ	±10%	1/4W	(1011 110132)					
R527, 528 R529, 530	Insulated Carbon Film	820Ω	±10%	1/4W						
	Fixed Carbon Composition	3.3MΩ	±10%	1/4W						
R531, 532 R533, 534	Insulated Carbon Film	3.3M32 470Ω	±10%	1/2VV 1/4W						
	Insulated Carbon Film	560Ω	±10%	1/4W						
R535, 536	Insulated Carbon Film	30012 4.7kΩ	±10%	1/4W						
R537, 538	Insurated Carbon Film	4.7K36				L				
	CAPACITORS									
C501	Electrolytic Tubular	100μF	6.3WV							
C502, 053	Solid Aluminum	3.3µF	6.3WV							
C504, 505	Ceramic	560pF	±20%							
C506, 507	Ceramic	33pF	±10%							
C508, 509	Electrolytic Tubular	10μF	16WV							
C510, 511	Mylar	0.0056μF	±5%							
C512, 513	Mylar	0.0027μF	±5%							
C514, 515	Mylar	0.01μF	±5%				·			
C516, 517	Ceramic	100pF	±10%							
C518, 519	Electrolytic Tubular	47μF	3.15W	V						
C520, 521	Ceramic	47pF	±10%							
C522, 523	Electrolytic Tubular	47μF	25WV			}				
C524, 525	Ceramic	100pF	±10%							
C526, 527	Electrolytic Tubular	1μF	50WV							
		P	OTENT	TIOME	TERS					
VR501,502	20kΩ (B)					R10-75				
VR503, 504	500kΩ (B)					R10-78				
			TRAN	SIST	ORS					
Q501, 502	2SC458LG (C)					<u> </u>				
•	2SC458LG (C) 2SC458LG (D)									
Q503, 504										
Q505, 506	2SC458LG (C)									
			MISCE	LAN	EOUS 	·				
-	Printed Circuit Board					S23-178				
_	Vinyl Tube	$1.0\phi  0.07$	7 m			W07-01Z				
						<u> </u>				